

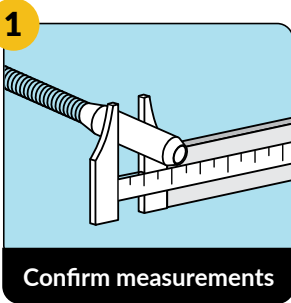
## Feeney® Cable Crimper

for use with CableCrimp™ fittings

### IMPORTANT NOTES:

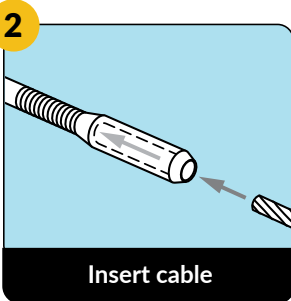
- Use only the Feeney CableCrimp™ Crimper tool (part #3742) for attaching Feeney CableCrimp™ fittings.
- Feeney CableCrimp™ fittings are only available for 1/8" and 3/16" diameter cables and should never be attached to any other sizes of cable.
- When using coated cables, always select fittings based on the cable core diameter not the coating diameter, and be sure to strip the coating off of the cable ends prior to swaging.

- When swaging, do not rotate the fitting and attempt to re-swage over the ridges left by the Crimper tool; doing so will significantly reduce the strength of the swage.
- To insure proper swaging, always check the diameter of the finished swages using the included Go/No-Go gauge (see diagram at bottom). If the swages do not fit into the gauge then adjust the cam bolts on the tool (see tool handles for instructions) until proper compression is achieved and re-swage the fitting.
- Feeney CableCrimp™ fittings are designed for railing, fence and trellis infill applications only and should never be used for lifting, hanging or other high-load applications.

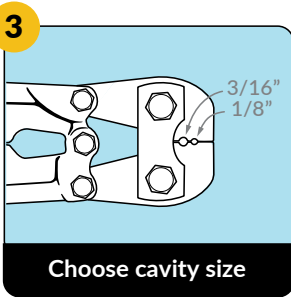


**STEP 1:** Confirm that the fittings are CableCrimp™ style and are of the correct size for the cable used by measuring the outside diameter of the tube (swage) portion of the fitting:

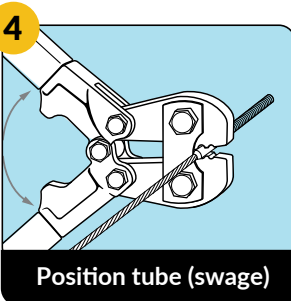
1/8" cable fittings: .220" (≈7/32") dia.  
3/16" cable fittings: .295" (≈19/64") dia.



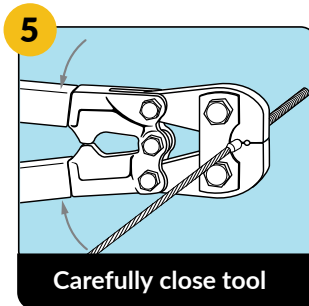
**STEP 2 -** Insert the cable as far as it will go into the hole in the tube (swage) end of the fitting. If using coated cables, be sure to strip back the coating with a sharp knife and insert just the steel cable core into the fitting hole.



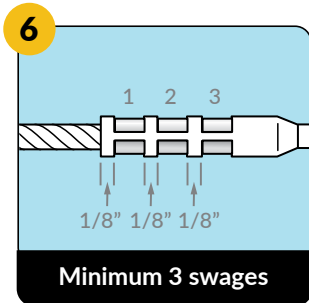
**STEP 3 -** Identify the proper cavity size on the tool for the cables and fittings being used: small cavity for 1/8" cable fittings and large cavity for 3/16" cable fittings.



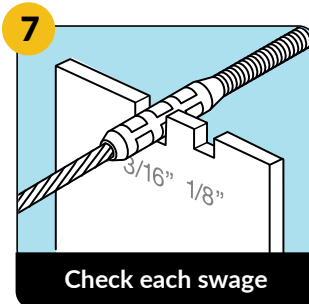
**STEP 4 -** Open the Crimper tool and position the tube (swage) portion of the fitting in the correct crimp cavity (read Step 6).



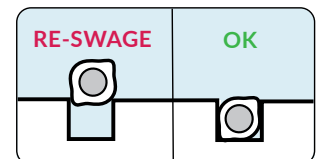
**STEP 5 -** While securely holding the cable and fitting in position, carefully close the tool completely to create a compression (swage) mark. **Close the tool only once for each swage**; do not rotate the fitting and try to re-swage over the ridges left by the tool.



**STEP 6 -** Make a minimum of 3 swages on each fitting. The first swage mark should be spaced approximately 1/8" from the end of the fitting and the subsequent swages should be spaced approximately 1/8" apart.



**STEP 3 -** Check each swage with the Go/No-Go gauge as shown. If the swage does not fit into the gauge then adjust the cam bolts on the tool (see instructions on tool handle) and re-swage.



Be sure to give us a call if you have any questions or problems.